



# STAINLESS STEEL ARTWORK

COMPILED BY GEORGE WHITTLE

MAKE SURE IT'S STAINLESS 

# CASE STUDY 3

## STAINLESS STEEL ARTWORK “The Mind’s Vine”



# PROJECT BRIEF

- ▶ 4 FREE STANDING VINES
- ▶ BRANCHES ADORNED WITH WORDS ABOUT WINE, THE ESTATE, THE OWNER
- ▶ LONG LASTING MAINTENANCE FREE MATERIAL



# PROJECT DETAILS

## ▶ STAINLESS STEEL SELECTED

- LONG LASTING
- LOW MAINTENANCE
- EFFECT OF LIGHT ON MATERIAL

## • GRADE 304 STAINLESS STEEL

- LASER CUT PLATE 4.5 & 6mm
- ROUND BAR PINS 10mm (joining)

➤ Height 3.6m

➤ Width of Crown 9.4m

➤ Weight 2 200kg

➤ Fabricated in 8 parts

➤ Mild Steel Foundation Base

➤ Fabrication 3½ weeks

➤ Installation 1½ days



# PROJECT ACTIVITY



MAKE SURE IT'S STAINLESS 

# ACKNOWLEDGEMENTS



Artist: Mario Cianfanelli

Fabricator: Steven Roger-Lund

Photographer: Antonio de la Hoyo

Photographs: Christl Roger-Lund

Tokara Wine Estate